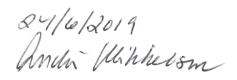
	Qualification Test Record (QTR) NORSOK M-650			TR)	QTR. No.: 416			
					Rev. No.:00			
Manufacturer name/address/ Web page:	Faces S.p.A Via delle Indu www.faces.it							
Reference standard	NORSOK M-650, Edition 4 compliance with EN ISO 17782, 2018							
Material designation and MDS No.:	ASTM A890/A	ASTM A890/A995 grade 4A; Norsok M-630 MDS D46 revision 5 grade 4A						
Manufacturing Summary doc. No.:	7342-3416				Rev. No.: 1			
Products and manufacturing process(es):	Sand Casting Sacrificial test block is representative of worst condition of production casting (bodies, gates, bonnets, flanges, etc) in terms of maximum thickness							
Mandatory conditions and sub- contractors:	MeltingRT and srls	with internal AO Non Destructive		oillets ne spa/ G.Col	be used etto srl/ Universal test			
Other information:	Testing laboratory by Global Test srl / CTR srl Pickling by G.T.I. srl / Bama srl Grinding by V.S.G.							
Qualification expires:	June 2024							
	Tested and	qualified th	nickness and	d weight				
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piec weight kg	e Qualified welght			
Cast flanges	GT 14800	300	300	2200	All			
	Qualific	ation/accep	tance signat	ures	1 1			
Manufacturer:	Prepared by/Date: Laura Lattoli, 17 June 2019		Checked by/Date: Livio Pagani, 17 June 2019					
	1 111	June 2019			pi lis			
The manufacturer and the	his QTR are evalue M-650 for support exempt any p	uated and found to ly of the above list ourchaser from his	Livio Pagani, 17	with the requaterials.				





6	Qual	Qualification Test Record (QTR) NORSOK M-650		TR)	QTR. No.: 422			
					Rev. No.:00			
Manufacturer name/address/ Web page: Reference standard	www.faces.it							
	compliance wi	th EN ISO 17782,						
Material designation and MDS No.:		ASTM A890/A995 grade 5A; Norsok M-630 MDS D56 revision 5 grade 5A						
Manufacturing Summary doc. No.:	7342-3422	7342-3422						
Products and manufacturing process(es):	Sand Casting Sacrificial test gates, bonnets	block is represent s, flanges, etc) in t	tative of worst con erms of maximum	dition of produ thickness	uction casting (bodies,			
Mandatory conditions and sub-contractors:	Melting RT and sris	g with internal AO d Non Destructive		billets ne spa/ G.Col	be used etto srl/ Universal test			
Other information:	 Picklin 	Pickling by G.T.I. srl / Bama srl						
Qualification expires	: June 2024							
	Tested and	d qualified t	hickness an	d weight				
Products and manufacturing process(es): Cast flanges	Test record No.	Tested thickness mm	Qualified thickness mm	Test pied weight kg	weight kg			
Cast liariges		250	250	2200	All			
Manufacturer:	Prepared by/Dat	Qualification/accept Prepared by/Date: .aura Lattoli, 17 June 2019		Checked by/Date: Livio Pagani, 17 June 2019				
	M-650 for sup	ply of the above li	sted products and	materials.	uirements of NORSOK			
This acceptance doe	s not exempt any products w	purchaser from hi vithin the essentia	s responsibility to Il variables of NOF	ensure that th RSOK M-650	is qualification is valid			
Qualified/Accepted by (company name /address); Flaw Control Technologies The State Dattel State Light August - France			Signature/Date: 17 06 2 0 10 FCT Perin Guillaume Welding Quality Engineer INVE 005329					
Flow -Sur	Control Techaning	es		Welds	ne Quality Engineer			



24/6/2019 Anda Ulhhhelom

6	Quali	fication Tes NORSOR	t Record (Q (M-650		R. No.: 426 v. No.: 00			
Manufacturer name/address/ Web page: Reference standard	Faces S.p.A Via delle Industrie 23, 30020 Marcon (Ve) – Italy www.faces.it NORSOK M-650, Edition 4							
Material designation and MDS No.:		compliance with EN ISO 17782, 2018 ASTM A890/A995 grade 6A; Norsok M-630 MDS D56 revision 5 grade 6A						
Manufacturing Summary doc. No.:	7342-3426			Rev	/. No.: 1			
Products and manufacturing process(es):	Sand Casting Sacrificial test gates, bonnets	Sand Casting Sacrificial test block is representative of worst condition of production casting (bodies, gates, bonnets, flanges, etc) in terms of maximum thickness						
Mandatory conditions and sub-contractors:	Melting RT and srls	with internal AO d Non Destructive	furnace 1 or Sigma D or AOD refined to testing by Duemn obal Test srl / CTF	billets ne spa/ G.Coletto	used srl/ Universal test			
Other information:	Pickling	Pickling by G.T.I. srl / Bama srl						
Qualification expires								
	Tested and	d qualified the	nickness and	d weight				
Products and manufacturing process(es): Cast flanges	Test record No. GT 15036	Tested thickness mm 250	Qualified thickness mm 250	Test piece weight kg 2200	Qualified weight kg All			
Oddt nangos					All			
Manufacturer:	Prepared by/Dat Laura Lattoli, 17			Checked by/Date: Livio Pagani, 17 June 2019				
The manufacturer and This acceptance does	M-650 for sup _ا پر not exempt any	ply of the above li ourchaser from his	sted products and	materials. ensure that this qu				
161.33 ((company name	/address):	Signature/Date FCT St Juéry Plan	Perin Guillaume Welding Quality Engineer IWE 00939	12019			



