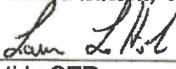
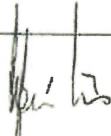

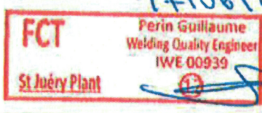

	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: 416		
			Rev. No.: 00		
Manufacturer name/address/ Web page:	Faces S.p.A Via delle Industrie 23, 30020 Marcon (Ve) – Italy www.faces.it				
Reference standard	NORSOK M-650, Edition 4 compliance with EN ISO 17782, 2018				
Material designation and MDS No.:	ASTM A890/A995 grade 4A; Norsok M-630 MDS D46 revision 5 grade 4A				
Manufacturing Summary doc. No.:	7342-3416		Rev. No.: 1		
Products and manufacturing process(es):	Sand Casting Sacrificial test block is representative of worst condition of production casting (bodies, gates, bonnets, flanges, etc) in terms of maximum thickness				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatment: HI tech furnace 1 or Sigma furnace 2 to be used Melting with internal AOD or AOD refined billets RT and Non Destructive testing by Duemme spa/ G.Coletto srl/ Universal test srls Testing laboratory by Global Test srl / CTR srl 				
Other information:	<ul style="list-style-type: none"> Pickling by G.T.I. srl / Bama srl Grinding by V.S.G. 				
Qualification expires:	June 2024				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Cast flanges	GT 14800	300	300	2200	All
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: Laura Lattoli, 17 June 2019 		Checked by/Date: Livio Pagani, 17 June 2019 		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):  Flow Control Technologies - 2, rue Sebanol 81160 SAINT-JUERY - France Tél. 33 (0)5 63 78 12 60 Fax 33 (0)5 63 78 12 12			Signature/Date: 17/06/2019  FCT Perin Guillaume Welding Quality Engineer IWE 00939 St Juéry Plant 		

24/6/2019
Anders Mathiesen