
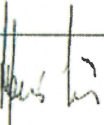


	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: <b>422</b>		
			Rev. No.: <b>00</b>		
<b>Manufacturer name/address/ Web page:</b>	Faces S.p.A Via delle Industrie 23, 30020 Marcon (Ve) – Italy www.faces.it				
<b>Reference standard</b>	NORSOK M-650, Edition 4 compliance with EN ISO 17782, 2018				
<b>Material designation and MDS No.:</b>	ASTM A890/A995 grade 5A; Norsok M-630 MDS D56 revision 5 grade 5A				
<b>Manufacturing Summary doc. No.:</b>	7342-3422		Rev. No.: 1		
<b>Products and manufacturing process(es):</b>	Sand Casting Sacrificial test block is representative of worst condition of production casting (bodies, gates, bonnets, flanges, etc) in terms of maximum thickness				
<b>Mandatory conditions and sub-contractors:</b>	<ul style="list-style-type: none"> <li>Heat treatment: Hi tech furnace 1 or Sigma furnace 2 to be used</li> <li>Melting with internal AOD or AOD refined billets</li> <li>RT and Non Destructive testing by Duemme spa/ G.Coletto srl/ Universal test srls</li> <li>Testing laboratory by Global Test srl / CTR srl</li> </ul>				
<b>Other information:</b>	<ul style="list-style-type: none"> <li>Pickling by G.T.I. srl / Bama srl</li> <li>Grinding by V.S.G.</li> </ul>				
<b>Qualification expires:</b>	June 2024				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Cast flanges	GT 14906	250	250	2200	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> Laura Lattoli, 17 June 2019 		<b>Checked by/Date:</b> Livio Pagani, 17 June 2019 		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b> Flow Control Technologies 2 rue St-barthelemy 81000 SAINT-JULIEN - France Tel. 33 (0)5 83 78 12 00 Fax 33 (0)5 83 78 12 12 05 83 78 12 13			<b>Signature/Date:</b> 17/06/2019  		

24/6/2019  
